

EPDM Systems



Manufacturers of
Moulded & Extruded
EPDM Rubber Products



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website.

RUBTECH™
EPDM
Systems

Rubtech™

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Tailored
EPDM solutions
for a variety of
applications

EPDM (Ethylene Propylene Diene Monomer) is a versatile synthetic rubber used widely for its exceptional properties. It is highly resistant to weathering, ozone, and UV exposure, making it perfect for outdoor use. It can withstand high temperatures without deforming and is resistant to water, steam, alkalis, acids, and polar substances, which makes it ideal for harsh chemical environments. EPDM also offers excellent electrical insulation, remains flexible at low temperatures, and is highly durable, reducing the need for frequent maintenance. Additionally, it provides sound insulation and is easy to install. Environmentally friendly and recyclable, EPDM is commonly used in facade, Construction, Automotive, OEM, Aerospace, and Industrial applications available in forms like gaskets, O-rings, sheets and custom-molded seals.



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ABOUT US

Hira Industries LLC is a U.A.E based manufacturing unit that specializes in production of all kinds of rubber products. The unit manufactures and markets customized rubber products under the brand name Rubtech. Rubtech products are made as per specifications from customers for industrial, marine and construction industries.

We are staffed with a team of motivated professionals, having vast experience and knowledge in the rubber industry. Our service-oriented approach, commitment to quality and competitive pricing ensures that our products meet the stringent requirements of our clients.

Pre-Production Capabilities & Product Development:

Our production unit houses a full-fledged modern laboratory with state-of-the-art latest equipment and gadgets that enable our design and engineering team to:

- Create a product from general specifications.
- Conduct extensive product testing to meet set standards.
- Reproduce rubber products conforming to client requirements.

Regional & International Presence:

The Rubtech range of products have a strong market presence in UAE, Kingdom of Saudi Arabia, Oman, Kuwait, Qatar, and Bahrain. The brand has also been widely accepted in the USA, UK, and other European countries.

Design & Engineering:

Our designing and engineering team specializes in:

- Developing new products or modifying current designs.
- Product Development, Testing and Prototyping.
- Designing Tool, Die and Mold.
- Computer Aided Designing (CAD)

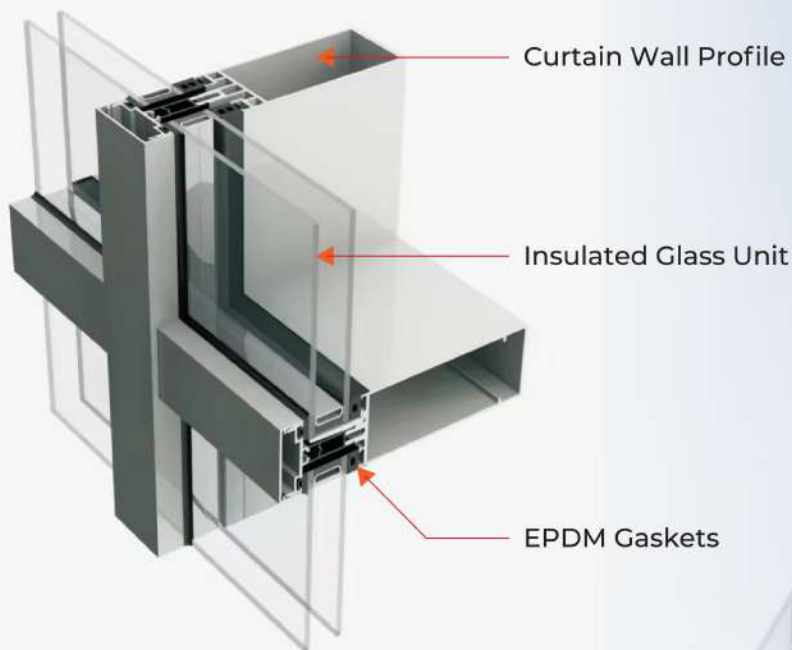
Thanks to our CAD and Electronic file sharing facilities, we can successfully reduce the product development time with increased accuracy. Our understanding of rubber moulding enables us to create designs that are economical and easier to assemble.

Customer Focused Approach:

Customer satisfaction and service-oriented approach has always been of paramount importance at Hira Industries. In case, you need any clarifications or guidance, please feel free to reach us on +971 4 884 8414 or e-mail us on enquiry@hira.com. We will be more than happy to assist you in every possible way.

A photograph of a modern glass building with a skybridge. The building has a blue-tinted glass facade. A skybridge with a glass railing connects two parts of the building. In the foreground, there is a concrete wall and some greenery. The sky is clear and blue.

EPDM Building Profiles



Rubtech™ EPDM Building Profiles are used in building construction industries for aluminum frames of doors and windows-sliding / hinged type.

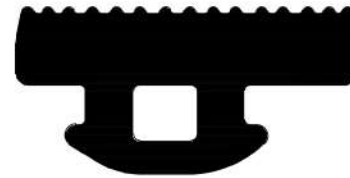
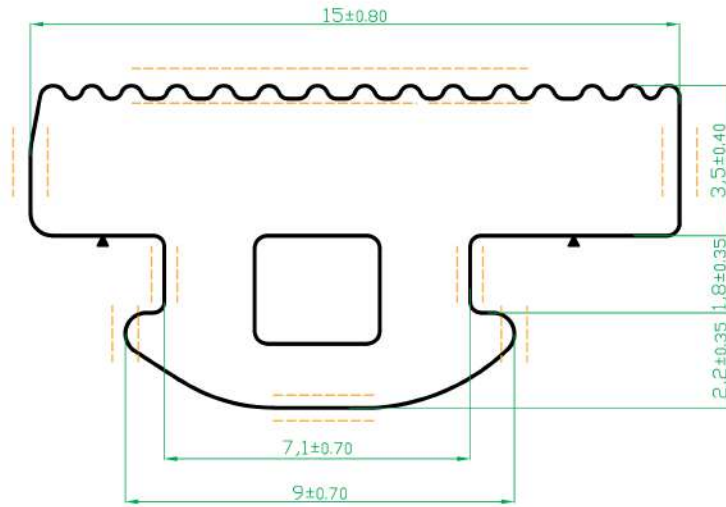
Holding of glass and aluminum sash, excellent sealing against dust, water and thermal insulation, shock absorber, good aesthetic appearance and sound proofing.

One of the remarkable characteristics of EPDM gaskets is their durability, flexibility, and resistance to extreme temperatures. They can maintain their sealing effectiveness across a broad temperature range, from -40 °C to

+150 °C (-40 °F to +302 °F), enabling their usage in both indoor and outdoor applications.

Rubtech™ EPDM profiles are a popular choice in the construction sector. It serves as a sealing component for use between glass and aluminum sections. The rubber building profile provides excellent sealing protection from external environment. As they display a high level of ozone resistance, this means that aluminum window frame extrusions and other rubber seal for doors can be sustained for a very long time.

EPDM Profile Drawing



Technical Data Sheet

PRODUCT RUBBER PROFILE

MATERIAL EPDM GASKETS

COLOR BLACK

Sr. No	Description	ASTM Test Method	Unit	Specification
1.	Hardness (Shore A)	D 2240	Shore A	70±5
2.	Tensile Strength, min.	D 412	MPa	10.00
3.	Elongation at Break, min.	D 412	%	200
4.	Ageing Resistance (70 hrs @ 100 °C)	D 573	-	PASS
4.1	Change in Hardness	D 573	Shore A	+10
4.2	Change in Tensile Strength, Max	D 573	%	-35
4.3	Change in Elongation at Break, Max	D 573	%	-40
5.	Compression Set at 22 Hrs @ 70 °C, Max	D 395	%	30
6.	Tear Strength, Min	D 624	kN/m	30
7.	Ozone Resistance 20% Elongation at 40 °C 50PPHM at 72 Hrs	D 1149	-	No Cracks

Bulb Seal Profiles



Color Supply

GREY

BLACK

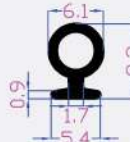
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BEIGE

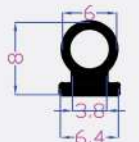
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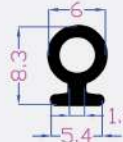
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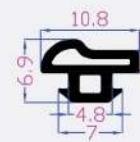
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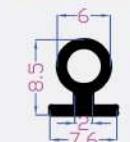
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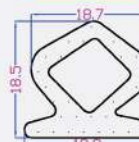
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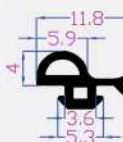
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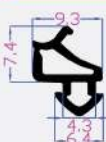
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HIBP-560



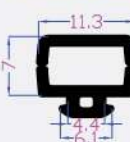
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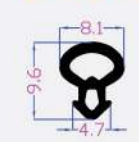
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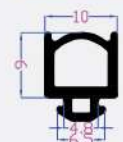
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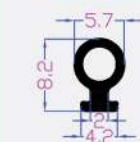
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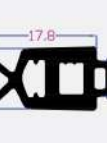
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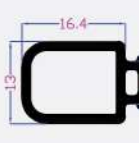
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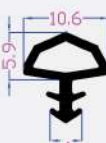
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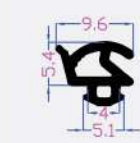
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HIBP-1372



HIBP-1385



HIBP-1405



HIBP-1554



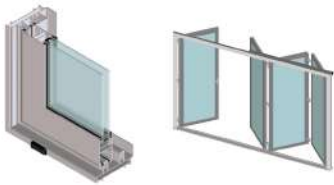
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HIBP-1676



Fix (Glazing) Profiles



Color Supply

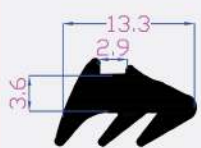
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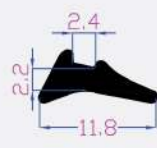
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BEIGE

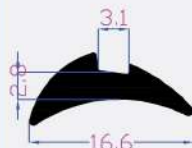
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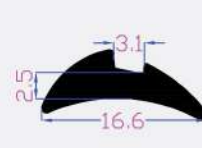
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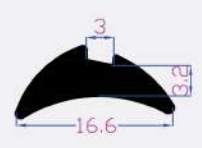
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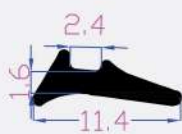
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HIBP-291/02



HIBP-342



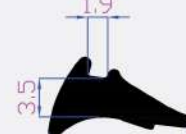
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HIBP-344



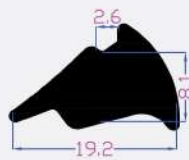
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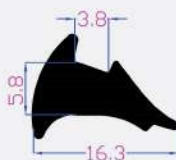
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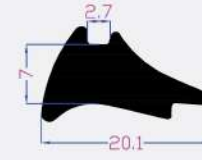
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HIBP-1095/05



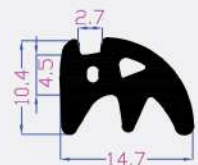
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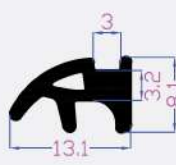
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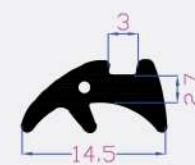
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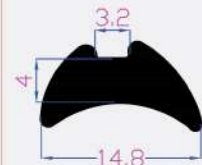
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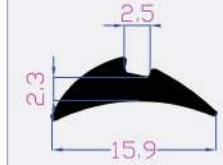
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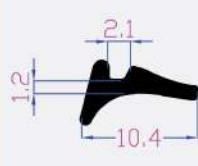
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HIBP-511



HIBP-1348



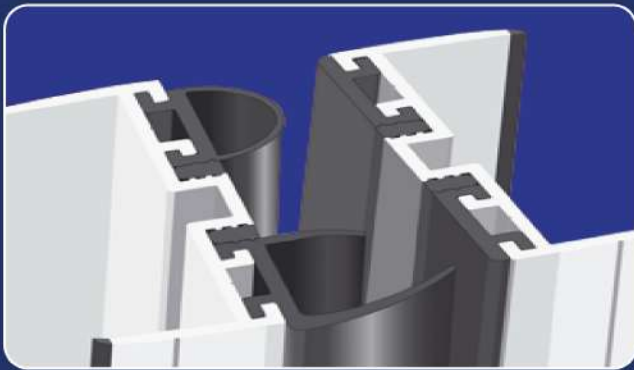
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EPDM Container Seals



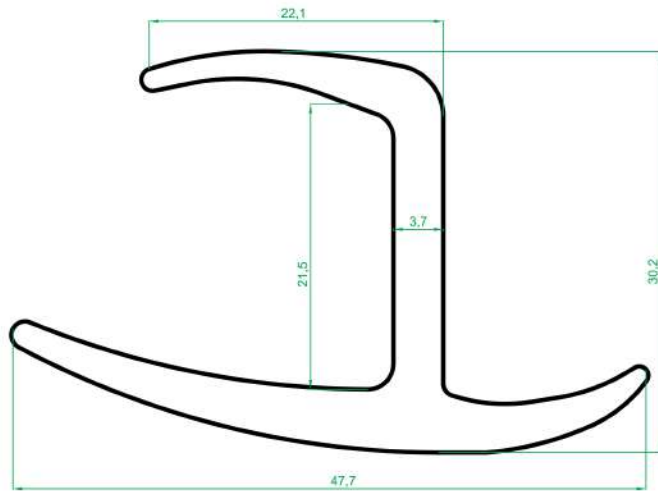


Rubtech™ Container Seals are used to prevent air, moisture and water from entering into the container and they help in preservation of the stored articles.

Container Rubber Seals are manufactured using high quality EPDM rubber known for its superior quality and excellent features. They are produced in various shapes and sizes for customer satisfaction. They provide excellent resistant against heat, steam, cracking and corrosion.

EPDM gaskets are crucial in various container applications. In shipping, they seal doors and hatches, keeping out water, dust, and contaminants. For food and beverages, they ensure sanitary seals, preserving freshness and safety. In industry, they seal chemical and pharmaceutical containers, resisting corrosion. For storage, they protect goods from environmental elements. Durable and flexible, EPDM gaskets maintain product integrity and safety across diverse conditions.

Container Seal Drawing



Technical Data Sheet

PRODUCT RUBBER PROFILE

MATERIAL EPDM Container Seal

COLOR BLACK

Sr. No	Description	ASTM Test Method	Unit	Specification
1.	Hardness (Shore A)	D 2240	Shore A	70±5
2.	Tensile Strength, min.	D 412	MPa	10.00
3.	Elongation at Break, min.	D 412	%	200
4.	Ageing Resistance (70 hrs @ 100 °C)	D 573	-	PASS
4.1	Change in Hardness	D 573	Shore A	+10
4.2	Change in Tensile Strength, Max	D 573	%	-35
4.3	Change in Elongation at Break, Max	D 573	%	-40
5.	Compression Set at 22 Hrs @ 70 °C, Max	D 395	%	30
6.	Tear Strength, Min	D 624	kN/m	30
7.	Ozone Resistance 20% Elongation at 40 °C 50PPHM at 72 Hrs	D 1149	-	No Cracks

Container Seal Profiles



Color Supply

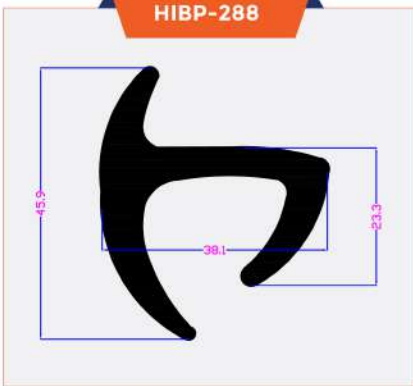
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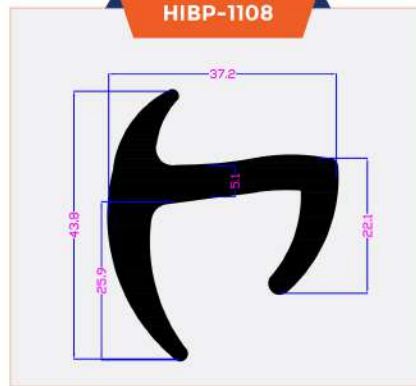
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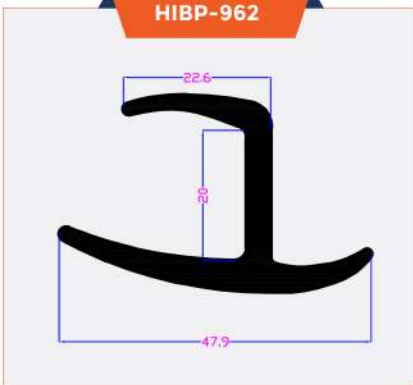
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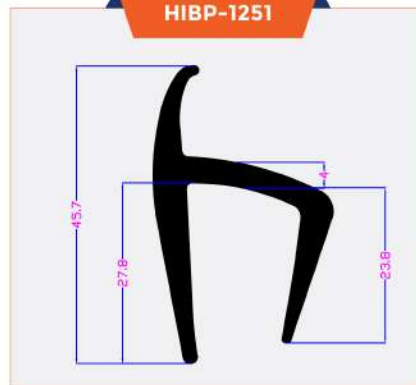
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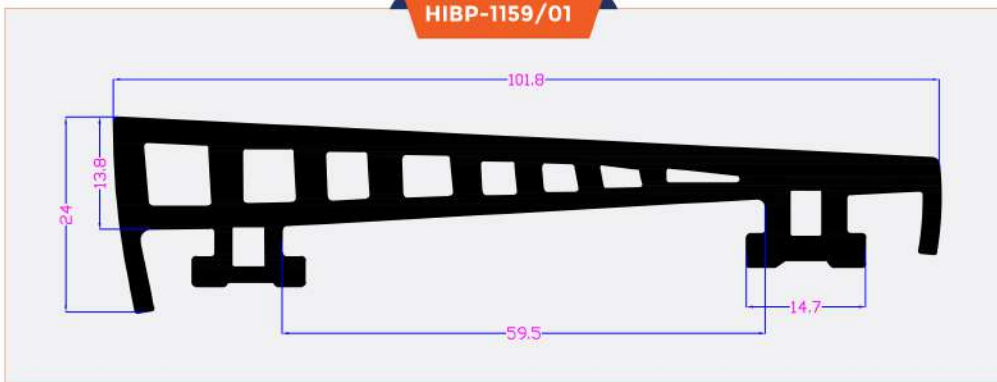


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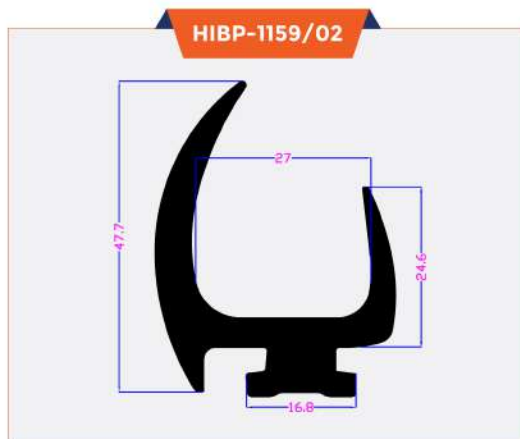


Container Seal Profiles

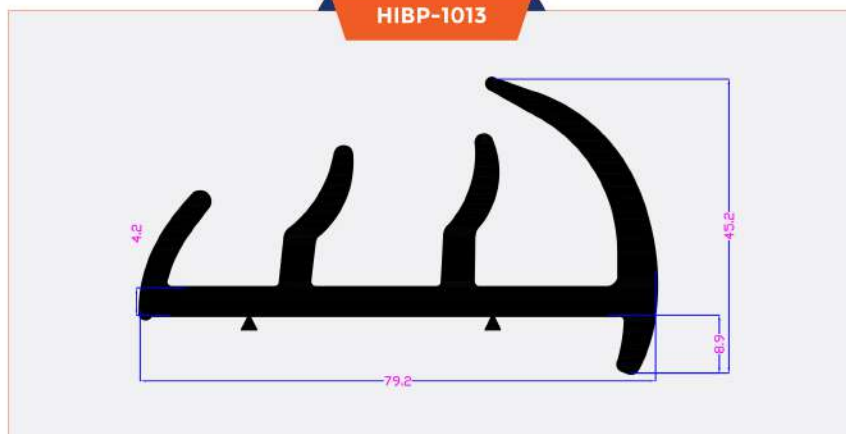
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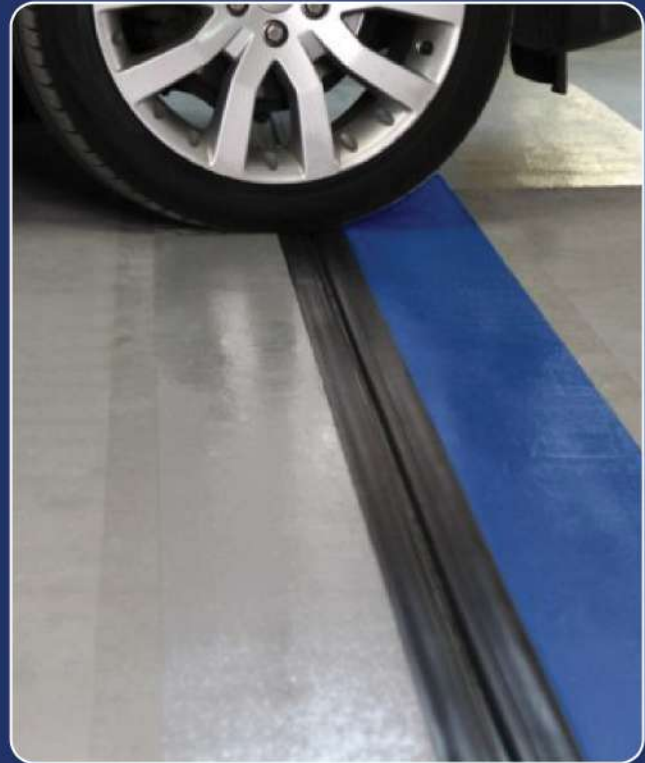
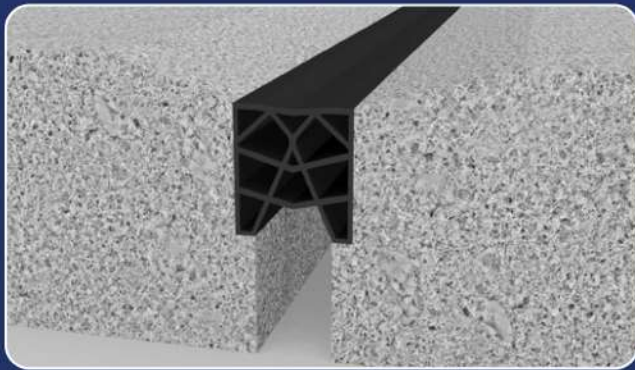
HIBP-1013





A black Vauxhall Astra car with license plate FA05 BEX is parked on a road. In the foreground, there is a drainage grate made of grey, oval-shaped blocks. The background shows a modern building with large windows and a street lamp.

EPDM Compression Seals



Compression seals for concrete are specialized sealing systems used in infrastructure projects like bridges, highways, parking structures, and other concrete structures. Designed to accommodate the natural movements of concrete due to temperature changes, settling, and seismic activity, these seals effectively prevent water ingress, debris accumulation, and gas passage. Key features include their sealing capability, ensuring durability and longevity by effectively sealing expansion joints and gaps in concrete structures. They are flexible, designed to withstand the movement and deformation of concrete without

compromising the seal.

Compression seals, made from materials like EPDM rubber, neoprene, or silicone, are known for their resilience and resistance to weathering and chemicals. They are installed by compressing into joints or gaps to create a tight fit that accommodates movement. These seals require little maintenance and are designed for long-term performance in demanding environments. Used in bridges, highways, airports, and other concrete structures, they handle thermal expansion, seismic movement, and structural shifts, crucial for preserving integrity, preventing water damage, and ensuring safety.

Compression Seal Profiles

Color Supply

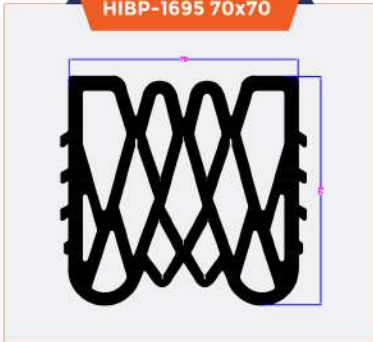
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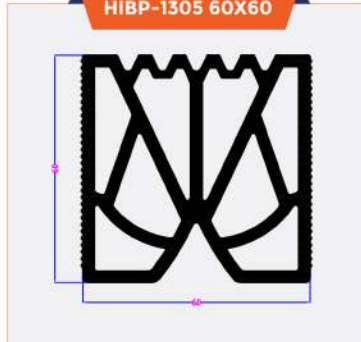
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BEIGE

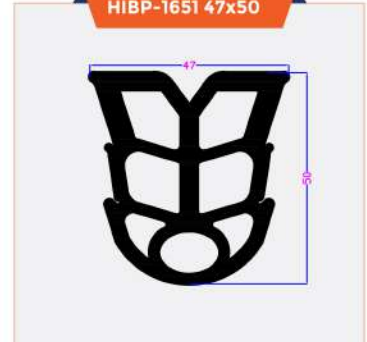
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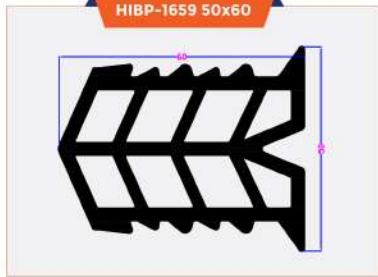
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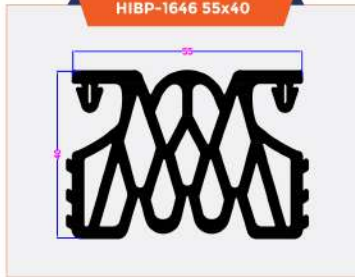
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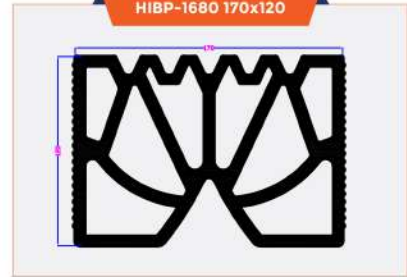
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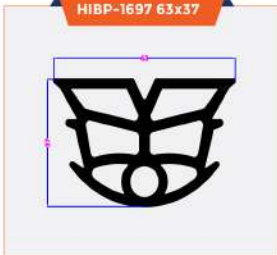
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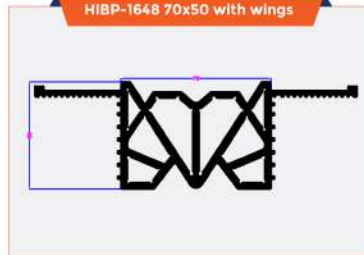
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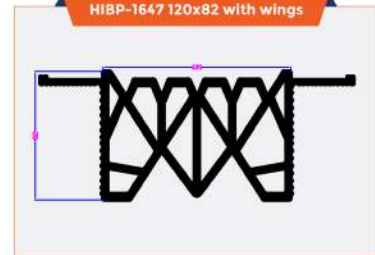
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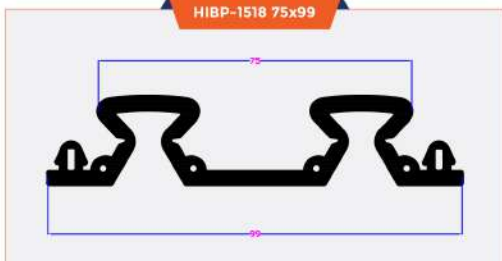
HIBP-1648 70x50 with wings



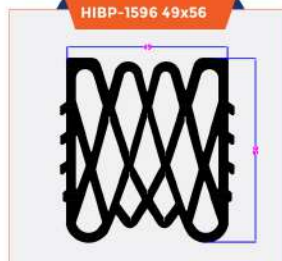
HIBP-1647 120x82 with wings



HIBP-1518 75x99



HIBP-1596 49x56



HIBP-1397 120x120



Concrete Pavements Profiles

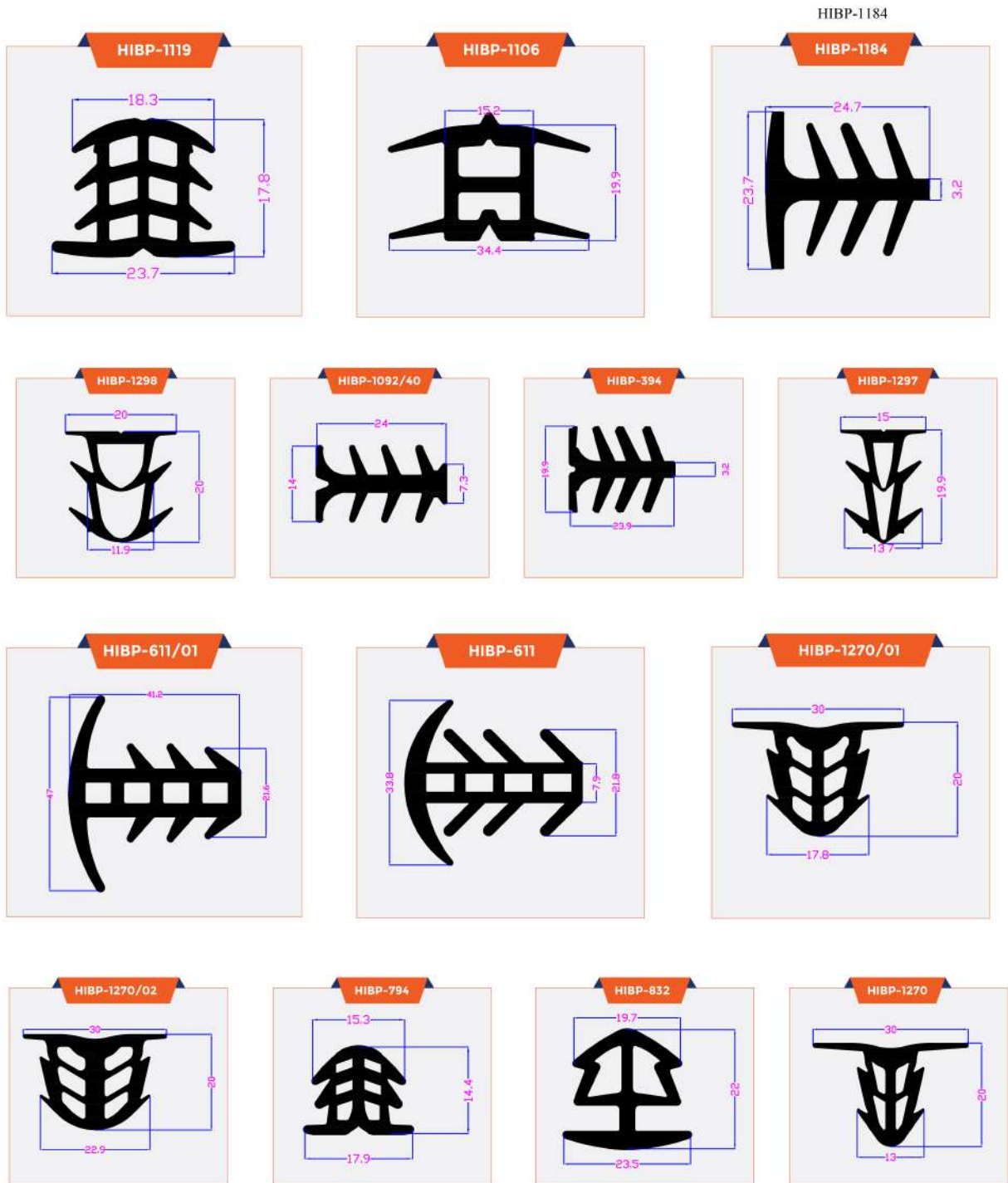
Color Supply

GREY

BLACK

BROWN

BEIGE







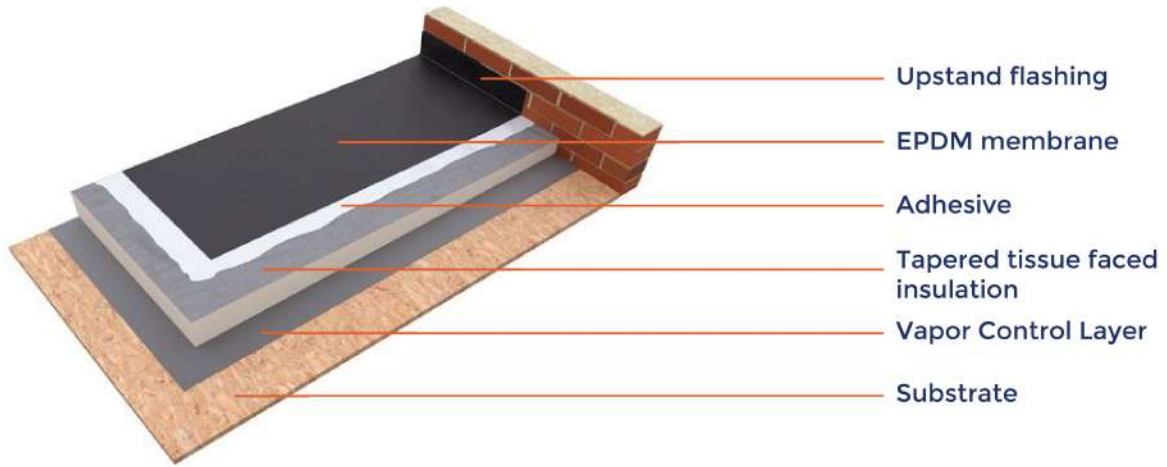
EPDM Waterproofing Membrane



EPDM (Ethylene Propylene Diene Monomer) stands out as a highly recommended material for waterproofing roofs due to its exceptional properties across several key factors. Firstly, its durability is renowned, with EPDM membranes capable of enduring prolonged exposure to UV radiation, ozone, and other environmental stressors without significant deterioration over time. Secondly, EPDM boasts excellent elasticity and flexibility, crucial for accommodating building movements caused by temperature fluctuations without cracking or tearing.

Additionally, EPDM membranes require minimal maintenance once installed, contributing to their cost-effectiveness over their lifespan. They offer versatility in installation methods, suitable for various roof deck types including flat and low-slope roofs, whether fully adhered, mechanically attached, or ballasted depending on project specifications.

Waterproofing Membrane



Technical Data Sheet

PRODUCT RUBBER PROFILE

MATERIAL Waterproofing Membrane

COLOR BLACK

Sr. No	Description	ASTM Test Method	Unit	Specification
1.	Hardness (Shore A)	D 2240	Shore A	65±5
2.	Tensile Strength, min.	D 412	Kg/cm ²	60.00
3.	Elongation at Break, min.	D 412	%	300
4.	Ageing Resistance (70 hrs @ 70 °C)	D 573	-	-
4.1	Change in Hardness	D 2240	%	+10
4.2	Change in Tensile Strength, Max	D 412	%	-25
4.3	Change in Elongation at Break, Max	D 412	%	-35
5.	Compression Set (72 Hrs / 70 °C) Max	D 573	-	-
6.	Tear Strength, Min	D 624	Kg/cm	20
7.	Ozone Resistance 20% Elongation at 40 °C 50PPHM at 72 Hrs	D 1149	-	No Cracks
8.	Abrasion Loss, Max	D 5963	mm ³	400
9.	Specific Gravity	-	-	1.35±0.05





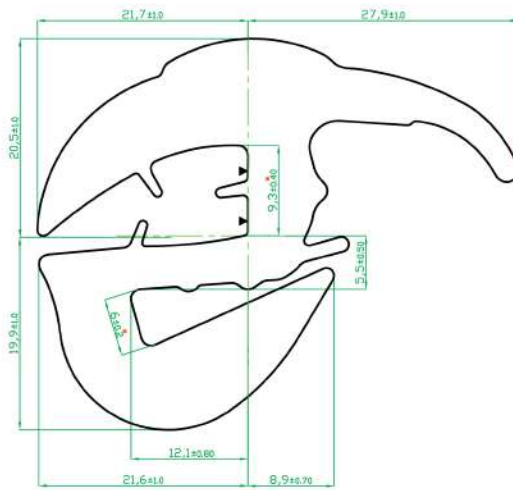
EPDM Automotive Gaskets



Windshield gaskets are essential components in automotive manufacturing, sealing the gap between the windshield glass and the vehicle body with several key functions. They provide a secure, watertight, and airtight seal that prevents water, dust, and external noise from entering the vehicle cabin. Beyond sealing, these gaskets offer critical protection by cushioning the glass edges against vibrations and impacts, thereby reducing the risk of cracks and damage. Additionally, they contribute to the vehicle's aesthetic appeal by providing a neat, finished appearance around the

windshield. Windshield gaskets also play a role in thermal and acoustic insulation, helping to minimize heat transfer and external noise intrusion into the vehicle interior. Made primarily from durable materials like EPDM rubber, these gaskets are designed to withstand UV exposure, temperature variations, and mechanical stresses over the vehicle's lifespan, ensuring long-term reliability and performance. Installed during vehicle assembly, they are custom-fit to specific models to ensure a tight and reliable seal, crucial for maintaining both the structural integrity of the windshield and the comfort and safety of vehicle occupants.

Automotive Gaskets Drawing



Technical Data Sheet

PRODUCT RUBBER PROFILE

MATERIAL Automotive Gaskets

COLOR BLACK

Sr. No	Description	ASTM Test Method	Unit	Specification
1.	Hardness (Shore A)	D 2240	Shore A	70+5
2.	Tensile Strength, min.	D 412	MPa	10.00
3.	Elongation at Break, min.	D 412	%	200
4.	Ageing Resistance (70 hrs @ 100 °C)	D 573	-	PASS
4.1	Change in Hardness	D 573	Shore A	+10
4.2	Change in Tensile Strength, Max	D 573	%	-35
4.3	Change in Elongation at Break, Max	D 573	%	-40
5.	Compression Set at 22 Hrs @ 70 °C, Max	D 395	%	30
6.	Tear Strength, Min	D 624	kN/m	30
7.	Ozone Resistance 20% Elongation at 40 °C 50PPHM at 72 Hrs	D 1149	-	No Cracks

Automotive Seal Profiles

Color Supply

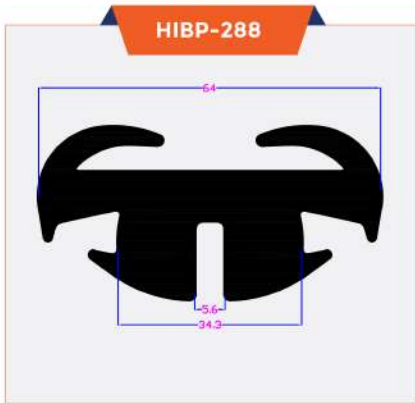
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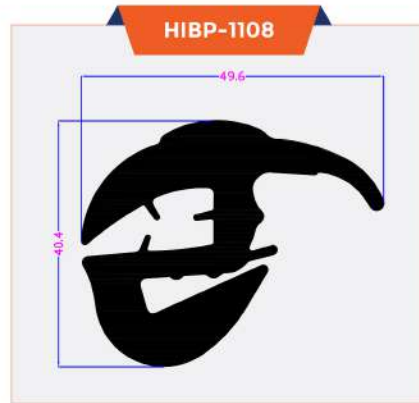
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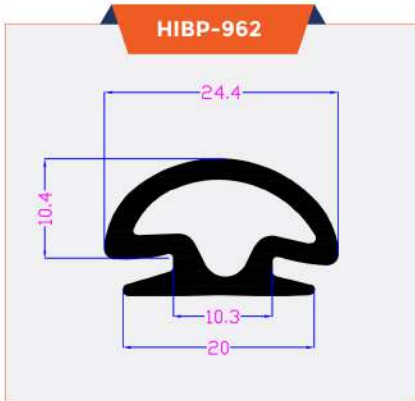
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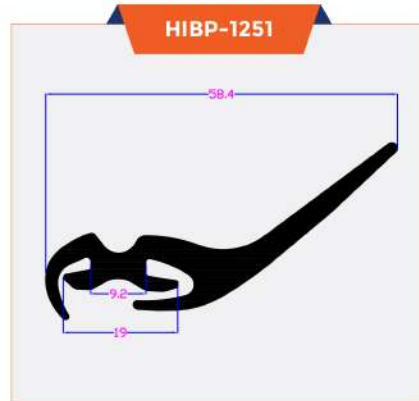
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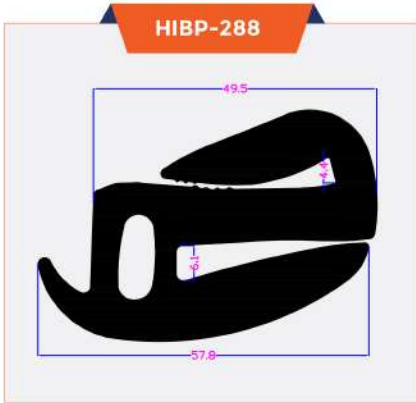


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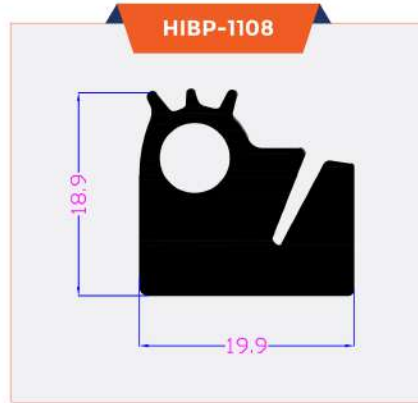


Automotive Seal Profiles

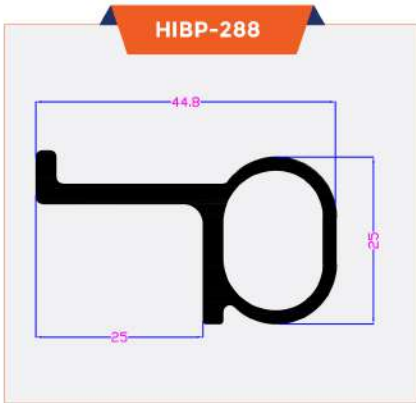
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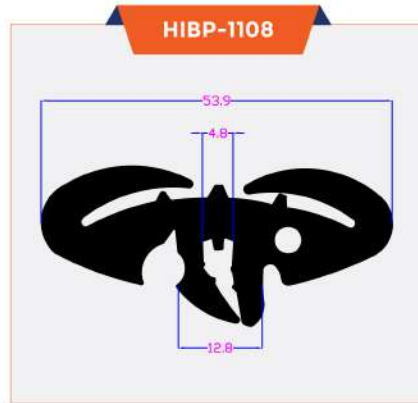
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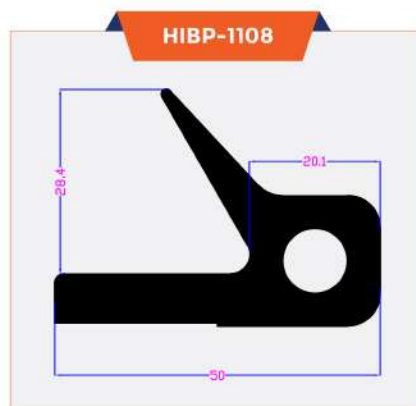
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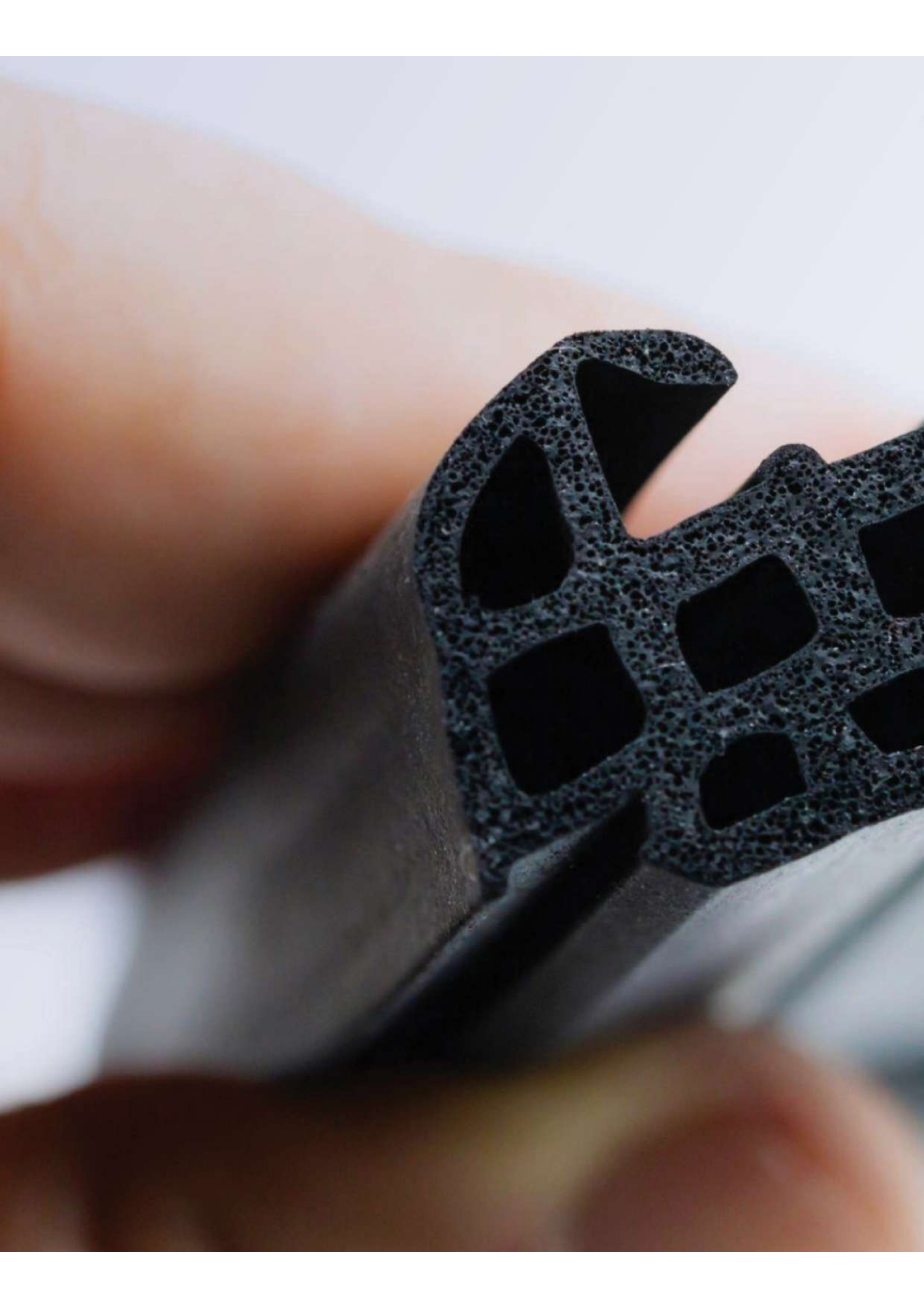


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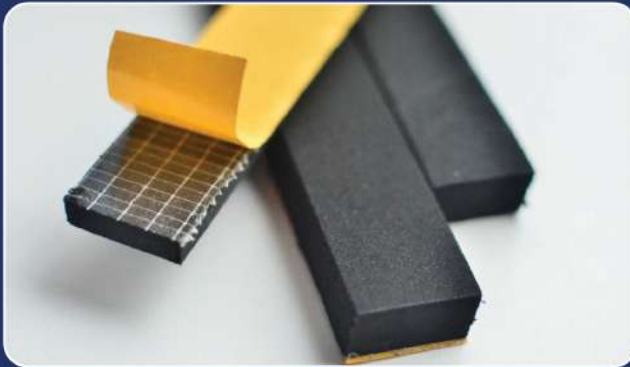
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A close-up photograph of EPDM sponge profiles. The image shows a dark, porous sponge material with several rectangular cutouts. A white, solid profile is being inserted into one of these cutouts. The background is a blurred, light-colored surface.

EPDM Sponge Profiles

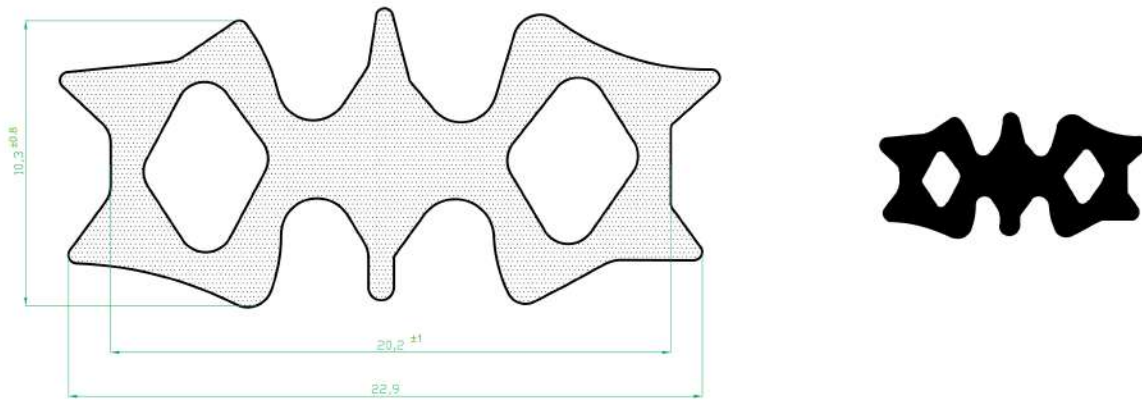


Rubtech™ EPDM sponge gaskets, crafted from Ethylene Propylene Diene Monomer rubber, are prized for their flexible and reliable sealing capabilities in diverse industrial contexts. Featuring a sponge-like structure, these gaskets compress easily to effectively seal irregular surfaces and varying gaps, providing robust protection against moisture, dust, gases, and environmental elements.

Renowned for their exceptional weather resistance and durability across wide temperature ranges, they excel in both indoor and outdoor environments.

These gaskets are essential across sectors including automotive, aerospace, construction, and electronics, ensuring dependable sealing while also offering significant shock absorption and noise reduction benefits. Available in a range of sizes, shapes, and thicknesses, EPDM sponge gaskets can be tailored to specific sealing requirements, ensuring precise fit and optimal performance over extended periods. Their versatility, longevity, and consistent sealing integrity make them a preferred choice for demanding industrial sealing applications.

Sponge Profile Drawing



Technical Data Sheet

PRODUCT RUBBER PROFILE

MATERIAL EPDM Sponge Profiles

COLOR BLACK

Sr. No	Description	ASTM Test Method	Unit	Specification
1.	Hardness (Shore A)	D 2240	Shore A	70+5
2.	Tensile Strength, min.	D 412	MPa	10.00
3.	Elongation at Break, min.	D 412	%	200
4.	Ageing Resistance (70 hrs @ 100 °C)	D 573	-	PASS
4.1	Change in Hardness	D 573	Shore A	+10
4.2	Change in Tensile Strength, Max	D 573	%	-35
4.3	Change in Elongation at Break, Max	D 573	%	-40
5.	Compression Set at 22 Hrs @ 70 °C, Max	D 395	%	30
6.	Tear Strength, Min	D 624	kN/m	30
7.	Ozone Resistance 20% Elongation at 40 °C 50PPHM at 72 Hrs	D 1149	-	No Cracks

CERTIFICATE OF REGISTRATION

This is to certify that the management system of:

Hira Industries LLC

Address: Plot No 118 to 123, 307, 309 & 311, Al Ghail Industrial Park –
RAKEZ, P.O. Box 9013, Ras Al Khaimah, United Arab Emirates
has been registered by Intertek as conforming to the requirements of:

ISO 9001:2015

Scope of the certification:

Manufacture of Aerosound Underlay, Flooring Mats/Tiles, Molded and
Extruded Rubber Products, Ducting Accessories, Smoke And Fire Curtains,
Pipe Support Systems, Adhesive Tapes and Aerofoam Closed Cell
Polyolefin and Elastomeric Insulation Products. Trading in HVAC Products.

The certification covers:

Hira Industries LLC - Abu Dhabi Branch 1

Address: 603, Mashwi Yaed Al Qubais (NBK) Building, Airport Road, P.O.
Box 33079, Abu Dhabi, United Arab Emirates

Scope of the certification:

Trading in HVAC Products.

*The validity of this certificate depends on the validity of the main certificate
#0112982.*

Certificate Number:

0112982-B

Initial Certification Date:

07 May 2018

Date of Certification Decision:

27 March 2024

Issuing Date:

27 March 2024

Valid Until:

06 May 2027



intertek



014

A handwritten signature in black ink.

Calin Moldovean

President, Business Assurance

Intertek Certification Limited, 10A Victory Park,
Victory Road, Derby DE24 8ZF, United Kingdom



CERTIFICATE OF REGISTRATION

This is to certify that the management system of:

Hira Industries LLC

Address: Plot No 118 to 123, 307, 309 & 311, Al Ghail Industrial Park –
RAKEZ, P.O. Box 9013, Ras Al Khaimah, United Arab Emirates
has been registered by Intertek as conforming to the requirements of:

ISO 9001:2015

Scope of the certification:

Manufacture of Aerosound Underlay, Flooring Mats/Tiles, Molded and
Extruded Rubber Products, Ducting Accessories, Smoke And Fire Curtains,
Pipe Support Systems, Adhesive Tapes and Aerofoam Closed Cell
Polyolefin and Elastomeric Insulation Products. Trading in HVAC Products.

The certification covers:

Hira Industries LLC

Address: Plot No 118 to 123, 307, 309 & 311, Al Ghail Industrial Park –
RAKEZ, P.O. Box 9013, Ras Al Khaimah, United Arab Emirates

Scope of the certification:

Manufacture of Aerosound Underlay, Flooring Mats/Tiles, Molded and
Extruded Rubber Products, Ducting Accessories, Smoke And Fire Curtains,
Pipe Support Systems, Adhesive Tapes and Aerofoam Closed Cell
Polyolefin and Elastomeric Insulation Products.

*The validity of this certificate depends on the validity of the main certificate
#0112982.*

Certificate Number:

0112982-A

Initial Certification Date:

07 May 2018

Date of Certification Decision:

27 March 2024

Issuing Date:

27 March 2024

Valid Until:

06 May 2027



Calin Moldovean

President, Business Assurance

Intertek Certification Limited, 10A Victory Park,
Victory Road, Derby DE24 8ZF, United Kingdom



CERTIFICATE OF REGISTRATION

This is to certify that the management system of:

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Main Site: Plot No 118 to 123, 307, 309 & 311, Al Ghail Industrial Park –
RAKEZ, P.O. Box 9013, Ras Al Khaimah, United Arab Emirates

has been registered by Intertek as conforming to the requirements of:

ISO 9001:2015

The management system is applicable to:

Manufacture of Aerosound Underlay, Flooring Mats/Tiles, Molded and
Extruded Rubber Products, Ducting Accessories, Smoke And Fire Curtains,
Pipe Support Systems, Adhesive Tapes and Aerofoam Closed Cell
Polyolefin and Elastomeric Insulation Products. Trading in HVAC Products.

*This certificate includes 2 appendices for sites legal entities, addresses
and scopes of the multisite organization.*

Certificate Number:
0112982

Initial Certification Date:
07 May 2018

Date of Certification Decision:
27 March 2024

Issuing Date:
27 March 2024

Valid Until:
06 May 2027



A handwritten signature in black ink, appearing to read 'Calin Moldovean'.

Calin Moldovean
President, Business Assurance

Intertek Certification Limited, 10A Victory Park,
Victory Road, Derby DE24 8ZF, United Kingdom



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Extruded Rubber Products, Ducting Accessories, Smoke And Fire
Curtains, Pipe Support Systems, Adhesive Tapes and Aerofoam Closed
Cell Polyolefin and Elastomeric Insulation Products.

Certificate Number:
0112983

Initial Certification Date:
07 May 2018

Date of Certification Decision:
27 March 2024

Issuing Date:
27 March 2024

Valid Until:
06 May 2027



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Calin Moldovean
President, Business Assurance

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ISO 45001:2018

Certified to OHSAS 18001:2007 from 07.05.2018 to 04.05.2020

The management system is applicable to:

Manufacture of Aerosound Underlay, Flooring Mats/Tiles, Molded and
Extruded Rubber Products, Ducting Accessories, Smoke And Fire
Curtains, Pipe Support Systems, Adhesive Tapes and Aerofoam Closed
Cell Polyolefin and Elastomeric Insulation Products.

Certificate Number:
0101447

Initial Certification Date:
07 May 2018

Date of Certification Decision:
27 March 2024

Issuing Date:
27 March 2024

Valid Until:
06 May 2027



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Calin Moldovean
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TESTING LAB



CV Line Extrusion



HIRA CORPORATE OFFICE DUBAI, U.A.E.



HIRA RAK, U.A.E.

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INDUSTRIES